



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0419.001

DVS ZERT hereby certifies that the company

**KUGEL Edelstahlverarbeitung GmbH**  
**Prof.-Hermann-Staudinger-Straße 6**  
**94234 Viechtach**  
**GERMANY**

has furnished proof to fulfil  
the scope of welding according to

**EN 15085-2 certification level CL1**

in the extent mentioned on the reverse side.

validity: 07.11.2015 until 06.11.2018

Düsseldorf, 26.10.2015  
Place and date of issue

Ing. (grad.) Pupp  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0419.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
141	8	t = 1 - 6 mm	FW
	8	t = 1.5 - 3 mm	BW
786	22	t = 1.5 - 3 mm	M6
	8	t = 1.5 - 3 mm	M4-M8

### Area of Application:

- New construction of assemblies and components for rail vehicles
- assemblies: interior design, e.g. galleys

### Responsible Welding Coordinator(s):

Markus Hamberger (IWT/Level A)

born: 22.04.1972

### Deputy with equal rights:

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### Representative:

Thomas Roßberger (IWS)

born: 03.09.1983

### Remarks:

none

### registration ON EN15085:

DVSZERT/15085/CL1/419/0/15

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.